AD-A245 999

NAVAL POSTGRADUATE SCHOOL

Monterey, California





THESIS

MULTIPLE-WAVELENGTH TRANSMISSION MEASUREMENTS IN ROCKET MOTOR PLUMES

by

Hong-on Kim

September, 1991

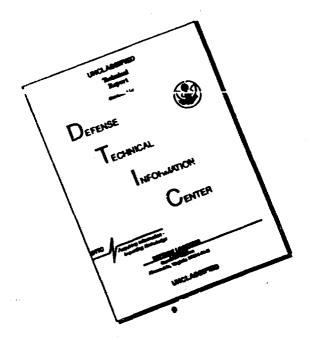
Thesis Advisor: Co-Advisor:

David W. Netzer David Laredo

Approved for public release; distribution is unlimited

92-03676

DISCLAIMER NOTICE



THIS DOCUMENT IS BEST QUALITY AVAILABLE. THE COPY FURNISHED TO DTIC CONTAINED A SIGNIFICANT NUMBER OF PAGES WHICH DO NOT REPRODUCE LEGIBLY.

SE	Cι	JRITY	/ CL	ASSIFICA	MOITA	OF	THIS P	AGI

	REPORT DOCUMENTATION PAGE							
1a REPORT Unclassified	SECURITY CLASSI	FICATION		16 RESTRICTIVE MARKINGS				
2a. SECURIT	Y CLASSIFICATIO	N AUTHORITY	· · · · · · · · · · · · · · · · · · ·	3 DISTRIBUTION/A	VAILABILITY OF RE	EPORT		-
2b DECLASSIFICATION/DOWNGRADING SCHEDULE				Approved for publ	lic release; distribu	ition is ur	ilimited	
4 PERFORMING ORGANIZATION REPORT NUMBER(S)				5 MONITORING O	RGANIZATION REP	PORT NUM	MBER(S)	
	F PERFORMING C	DRGANIZATION	6b OFFICE SYMBOL (If applicable) 55	7a NAME OF MON	NITORING ORGANI ite School	ZATION		
1	S (City, State, and CA 93943-5000	d ZIP Code)		7b. ADDRESS (City Monterey, CA 939	, State, and ZIP Coo 943-5000	de)		
ORGANIZA	OF FUNDING/SPOI TION Hillips Laboratory		8b. OFFICE SYMBOL (If applicable)	9. PROCUREMENT	INSTRUMENT IDEI	NTIFICATI	ON NUM	MBER
	S (City, State, and		I	10 SOURCE OF FU	INDING NUMBERS			
ļ		A 93523-5000		Program Element No	Project No	Task # F0461	io 191x004	Work Unit Accession Number
	11 TITLE (Include Security Classification) MULTIPLE-WAVELENGTH TRANSMISSION MEASUREMENTS IN ROCKET MOTOR PLUMES							
12. PERSON	AL AUTHOR(S)	Kim, Hong-on						·
13a TYPE C		13b. TIME CO	OVERED	14. DATE OF REPOR	T (year, month, da	y) 15	PAGE C	OUNT
Master's Th		From	To	1991, September		63	<u> </u>	
			author and do not refle	ct the official policy o	or position of the Do	epartmen	nt of Defe	ense or the U.S.
17 COSATI	CODES		18. SUBJECT TERMS (c	ontinue on reverse il	f necessary and ide	ntify by b	lock nui	mber)
FIELD	GROUP	SUBGROUP	Solid -Propellant; Roc	ket Motor; Light Tra	insmission; Partic	le Sizing		
Multiple-wavelength light transmission measurements were used to measure the mean particle size (d32), index of refraction (m) and standard deviation of the small particles in the edge of the plume of a small solid prc. ellant rocket motor. The results have shown that the multiple-wavelength light transmission measurement technique can be used to obtain these variables. The technique was shown to be more sensitive to changes in d32 and standard deviation than to m. A GAP/AP/4.7 % aluminum propellant burned at 25 atm produced particles with d32 = 0.150 +/- 0.006 microns, standard deviation = 1.50 +/- 0.04 and m = 1.63 +/- 0.13. The good correlation of the data indicated that only submicron particles were present in the edge of the plume. 20 DISTRIBUTION/AVAILABILITY OF ABSTRACT Vinclassified Vincla								
	OF RESPONSIBLE	INDIVIDUAL		22b TELEPHONE ((408) 646-2980	include Area code))		OFFICE SYMBOL
Prof. David	rof. David W. Netzer						Cod	e AA/Nt

DD FORM 1473, 84 MAR

83 APR edition may be used until exhausted All other editions are obsolete SECURITY CLASSIFICATION OF THIS PAGE

Approved for public release; distribution is unlimited.

Multiple-Wavelength Transmission Measurements in Rocket Motor Plumes

by

Kim, Hong-on Major, Korean Air Force B.S., Korean Air Force Academy

Submitted in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE IN AERONAUTICAL ENGINEERING

from the

NAVAL POSTGRADUATE SCHOOL September, 1991

1/2-2

Approved by:

Hong-on Kim

David W. Netzer, Thesis Advisor

David Laredo, Second Reader

Daniel J. Collins, Chairman

Department of Aeronautics and Astronautics

ABSTRACT

Multiple-wavelength light transmission measurements were used to measure the mean particle size (d_{32}), index of refraction (m) and standard deviation (σ) of the small particles in the edge of the plume of a small solid propellant rocket motor. The results have shown that the multiple-wavelength light transmission measurement technique can be used to obtain these variables. The technique was shown to be more sensitive to changes in d_{32} and standard deviation (σ) than to m. A GAP/AP/4.7 % aluminum propellant burned at 25 atm produced particles with $d_{32} = 0.150 \pm 0.006 \,\mu$, $\sigma = 1.50 \pm 0.04$ and $m = 1.63 \pm 0.13$. The good correlation of the data indicated that only submicron particles were present in the edge of the plume.



Acces	sion For	
NTIS	GRA&I	
DTIC	TAB	
Unann	because	
Just 1	fication.	
Ву		
Distr	Ituation/	
Avei	lability	Coded
	Avail an	dior
Dist	Specia	1
1	1	ł
K'		. 1
,		<u> </u>

TABLE OF CONTENTS

I.	INTR	ODUCTION	1
II.	THEC	PRETICAL BACKGROUND	4
III.	EXP	ERIMENTAL APPARATUS	7
	A.	ROCKET MOTOR	7
	B.	LIGHT TRANSMITTANCE APPARATUS	9
	C.	DATA ACQUISITION AND REDUCTION	11
IV.	RES	ULTS AND DISCUSSION	17
	A.	INTRODUCTION	17
	B.	SYSTEM CALIBRATION	18
	C.	ROCKET MOTOR PLUME DATA	18
V.	CON	CLUSIONS AND RECOMMENDATIONS	40
AP	PENDI	CES	41
	A.	DIODE READINGS	41
	R	DATA ACOUNSTION PROCRAM	47

REFERENCES	• • • • •		 	 	50
INITIAL DISTR	UBUTIC	N LIST	 	 	52

LIST OF FIGURES

Ш-1.	Photograph of the Motor Components	13
Ш-2.	Photograph of Installed Rocket Motor	13
ПІ-3.	Photograph of Light Transmittance System	14
Ш-4.	Schematic Diagram of Light Transmittance Apparatus	15
III-5.	Spectral Irradiance of the Hg Lamp	16
III-6.	Diode Spectral Response	16
IV-1.	Configurations of the Motor and Plume	19
IV-2.	Voltage vs. Diode Number Run 1 without Plume	26
IV-3.	Voltage vs. Diode Number, Run 1, in Plume	27
IV-4.	Voltage vs. Diode Number, Run 2, without Plume	28
IV-5.	Voltage vs. Diode Number, Run 2, in Plume	29
IV-6.	Voltage vs. Diode Number, Run 3, without Plume	30
IV-7.	Voltage vs. Diode Number, Run 3, in Plume	31
IV-8.	Extinction Coefficients	32
IV-9.	Extinction Coefficient Ratios	33
IV-10.	Iteration Flow Scheme	34
IV-11.	Data Correlation Sensitivity for Specified D ₃₂ , Run 1	35
ΓV-12.	Data Correlation Sensitivity for Specified o, Run 1	36
IV-13.	Data Correlation Sensitivity for Specified m, Run 1	37

IV-14.	Log Transmission vs. Extinction Coefficient Ratios, Run 1,2 & 3	38
IV-15.	Log Transmission vs. Extinction Coefficient Ratios, Including $0.6328\ \mu$	
	Laser Data, Run 3	39

LIST OF TABLES

ПІ-1.	NOZZLE SPECIFICATIONS	8
ПІ-2.	LIGHT SPECIFICATIONS	9
ПІ-3.	MULTISPEC SPECIFICATIONS	10
IV-1.	SUMMARY OF MOTOR FIRINGS	19
IV-2.	DIODE READINGS AND TRANSMITTANCE	21
IV-3.	LOG TRANSMISSION RATIOS	21
ΓV-4.	REGRESSION ANALYSIS FOR THE RUNS	23
IV-5.	ESTIMATES OF MEASUREMENT ACCURACY, RUN 2	25

ACKNOWLEDGEMENTS

I would like to offer my most sincere thanks and appreciation to Prof. David W. Netzer for giving me the apportunity to work with him on this project. There are no words to describe his support and guidance during the research period. I'm similarly grateful to Dr. David Laredo whose expertise in this area was invaluabe. I would also like to thank the Aeronautical Engineering technical staff for their assistance in making the necessary apparatus.

Finally, Thanks to my wife, Myoung-sook, and my lovely daughter, Jee-youn, for their support and understanding.

I. INTRODUCTION

In today's budget concious industry, the solid propellant rocket motor is an ideal propulsion system due to its low cost and simplicity. The major obstacle for solid rocket motors, however, is their limited specific impulse compared to airbreathing motors. One way to help overcome this limitation is to utilize metal fuel additives. Solid propellant rocket motors can achieve high specific impulse with metal fuel additives such as Aluminum propellants also increase propellant densities and suppress transverse modes of combustion oscillations by damping the oscillations with the aluminum agglomerates in the combustion chamber. One disadvantage of using metal fuel additives that cause large agglomerates in a rocket motor is a large thrust loss. The agglomerates remain as relatively large condensed particles in the nozzle expansion process, resulting in velocity and thermal lags between the condensed particles and the expanding gas. Additional losses occur due to the fact that, unlike a gas, the condensed particles do not expand in the nozzle expansion area. These losses, called two phase flow losses, are often the largest factor in the determination of the nozzle loss coefficient [Ref. 1]. Besides causing performance losses in the nozzle, the condensed Al₂O₃ particles are the major source of primary smoke in the exhaust plume. This has significance when missiles are designed for tactical purposes and plume signature is a critical issue. The particulate matter can also have major effects upon the plume IR signature. High number densities of particles can block gas-phase radiation from the plume. They can also be the source of radiation, especially the larger particles which exit the nozzle not in thermal equilibrium with the gas. The detection, identification, tracking and targeting of missiles that employ these propellants are all important issues in the development of space defence systems.

The prediction of plume signature is currently accomplished using codes such as SPF and SIRRM [Ref. 2]. The nozzle/plume flowfield codes [Ref. 2, 3] predict that the particle size distribution within the plume is not uniformly distributed in the radial direction. Particles larger than approximately 3μ are concentrated along the plume centerline, failing to follow the rapid gas flow turning that occurs in the nozzle throat region. Even particles as small as 1μ are predicted not to follow the flow along the diverging nozzle wall. Thus, it is expected that particles in the outer regions of the plume will be less than 1μ in diameter.

The particle size distribution, particle composition and particle optical properties all have considerable influence on the plume signature. Both the prediction of plume signature and the measurement of particle size distributions within the plume depend upon an accurate knowledge of the particle optical properties, especially the particle complex refractive index. For aluminum oxide the refractive index is generally believed to be between 1.65 and 1.85, whereas the absorption coefficient has been reported to be between 10⁻² and 10⁻⁷ [Ref. 4]. Small amounts of contaminants can apparently have a significant effect on the refractive index. This is of importance in rocket motor plumes since contaminants such as soot are present and the rapidly changing temperatures can result in various phases of aluminum oxide being present.

Larger booster motors use propellants with 14-20 % aluminum by weight, resulting in 25-38 % of the exhaust being condensed Al₂O₃. These plumes are very opaque, making optically based particle sizing diagnostic techniques difficult to employ.

The objective of the present investigation was to measure the mean particle size and particle index of refraction in the plume of a small solid propellant rocket motor which utilized a propellant with 4.7 % aluminum. The technique employed was multiple-wavelength light transmission measurements together with the use of Mie code for obtaining the mean extinction coefficients as a function of the particle size distribution, index of refraction and wavelengths of the illumination source. This technique is limited to particles smaller than approximately 1.0 μ [Ref. 5]. For this reason and the high plume opacity, the measurements were made within the edges of the plume. A collimated mercury light source was used to provide five distinct wavelengths for use with a spectrograph. A helium-neon laser was also used. Measurement sensitivity to the experimental variables was also investigated.

II. THEORETICAL BACKGROUND

The light transmittance technique incorporates the use of multiple-wavelengths of light for continuous transmittance measurements through an exhaust plume containing particles. The values of transmittance are ratioed to each other and the mean particle size (d₃₂) can then be calculated from the Mie theory, which describes the complex light scattering phenomena [Ref. 6].

This procedure was successfully applied by K. L. Cashdollar to measure the mass concentration and particle size of a cloud of smoke as discussed below [Ref. 5]. The transmission of light through a cloud of uniform particles is given by Bouguer's law:

$$T = \exp(-QAnL) = \exp\left[-\frac{3QC_mL}{2\rho d}\right] \tag{1}$$

where T = the fraction of light transmitted,

Q = the dimensionless extinction coefficient,

A = the cross sectional area of a particle,

n = the number concentration of particles,

L = the path length containing particles,

 C_m = the mass concentration of particles,

 ρ = the density of an individual particle, and

d = the particle diameter.

Mie scattering theory for single spherical particle can be used to calculate the extinction coefficient (Q) as a function of particle size, wavelength of light and complex refractive index of the particle. For polydisperse systems of particles, Dobbins [Ref. 7] showed that Bouguer's transmission law could be written in terms of mean properties:

$$T = \exp\left[-\frac{3\overline{Q}C_{m}L}{2\rho d_{32}}\right] \tag{2}$$

where \overline{Q} = mean extinction coefficient

 d_{32} = the volume-to-surface mean particle diameter.

Equation (2) can be put into a more useful format by taking the natural log of both sides.

$$\ln T = \overline{Q} \left(-\frac{3C_{m}L}{2\rho D_{32}} \right) \tag{3}$$

Multi-wavelength transmission measurements are made over identical path lengths through the exhaust plume. The ratios of the logarithm of the transmissions at any two wavelength is thus equal to the ratio of the calculated mean extinction coefficients for the same wavelengths [Ref. 5].

$$\left(\frac{\ln T(\lambda_1)}{\ln T(\lambda_j)}\right)_{\text{experimental}} = \left(\frac{\overline{Q}(\lambda_1, d_{32})}{\overline{Q}(\lambda_1, d_{32})}\right)_{\text{theroetical}}$$
 (4)

The transmittances are found experimentally. A computer program provided by K.

L. Cashdollar [Ref. 5] was used to generate the mean extinction coefficients (\bar{Q}) and the

extinction coefficient ratios ($\bar{Q}(\lambda_1)/(\bar{Q}(\lambda_2))$) versus d_{32} . These calculations were made for various values of the complex refractive index (m) of the particle and the standard deviation (σ) of the assumed log-normal particle size distribution. If the complex refractive index and standard deviation are correct, all the ratios would yield the same particle size (d_{32}) within experimental measurement accuracy.

If the size of the submicron particles thought to be present in the edges of the plume can be assumed to obey a log-normal distribution, then there are four variables which must be determined; d_{32} , σ , and the real an imaginary parts of the index of refraction. The latter was assumed independent of λ . Calculations with the Mie code showed that \bar{Q} was insensitive to the absorption index for the expected values between 10^{-2} and zero. Thus, for transmission measurements, the aluminum oxide particles were assumed to have no absorption index. This resulted in the need for a minimum of three independent log-transmission ratios to determine d_{32} , σ and the refractive index (m).

III. EXPERIMENTAL APPARATUS

A. ROCKET MOTOR

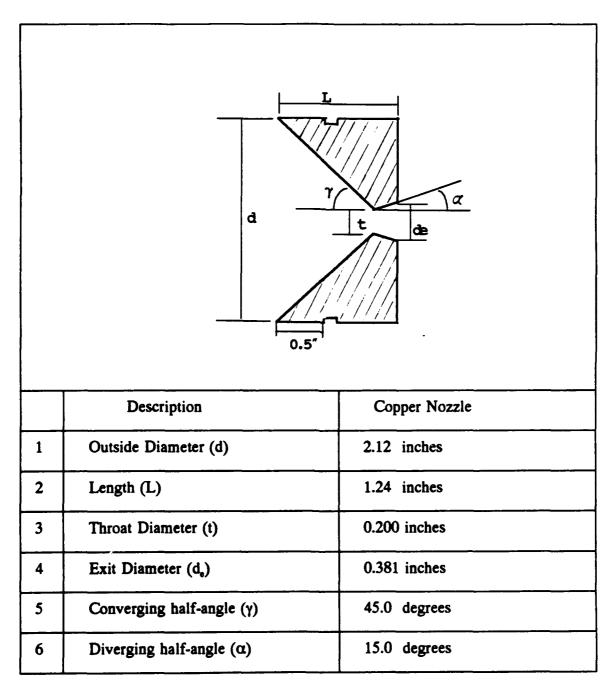
The rocket motor used in this experiment had the same internal dimensions as the long motor described by Rosa [Ref. 8]. The exterior of the motor was modified to remove the windows and make the outside diameter smaller. The motor components are displayed in a photograph in Figure III-1, and the installed motor is shown in Figure III-2.

An end-burning propellant grain was used with a 2" diameter and 1" web. The propellant was provided by the Air Force Philips Laboratory and was a GAP/AP propellant containing 4.7% aluminum. Motor ignition was accomplished using a small BKNO₃ igniter located near the head-end of the motor. A disposable 1000 psi burst disk was installed to reduce the potential for motor over-pressurization. A single pressure port was located in the combustion chamber. The pressure port was connected to a Teledyne $0 \sim 1000$ psi pressure transducer.

The outside dimensions of the motor chamber were approximately 10.5" in length by 3.25" in diameter. During actual motor loading, propellant surfaces in contact with motor walls were coated with commercially available 732-RTV self-vulcanizing silicone rubber to provide a burning inhibitor and to maintain propellant position in the motor.

The specifications and schematic of the nozzle are shown in TABLE III-1.

TABLE III-1. NOZZLE SPECIFICATIONS



B. LIGHT TRANSMITTANCE APPARATUS

The complete light scattering equipment with rocket motor in place is shown in Figure III-3. The overall arrangement of the light systems is seen in the photograph. The light sources used were a mercury lamp and a helium-neon laser. The cross pattern was used so that both light sources would penetrate the same path length in approximately the same plume location. Specifications are given in TABLES III-2 and III-3.

The light scattering apparatus is depicted schematically in Figure III-4. The collimated white light beam was provided by a 100W Hg lamp (Oriel Model 6281). The ten distinct wavelengths produced by the mercury lamp are presented in Figure III-5 [Ref. 9]. The light transmitted through the plume entered a fixed input slit (Oriel Model 77220) which was 25 μ wide and 3 mm high, and fell upon the optics inside the Oriel

TABLE III-2. LIGHT SPECIFICATIONS

	White Light Source	He-Ne Laser
Manufacturer	Oriel	Spectra Physics
Model	6281	147
Туре	Mercury Arc	He-Ne CW
Output Power	-	8 mW
Beam Diameter	-	0.92 mm
Wavelength	0.365, 0.4047, 0.4358,	.6328 μ
	0.5461, 0.577 μ	

TABLE III-3. MULTISPEC SPECIFICATIONS

Design	Crossed Czerny-Turner
F number	3.7
Focal length	125 mm
Grating type	Plane (Holographic)
Grating mount	Kinematic
Drive	Micrometer (Calibrated)
Optical Axis Height	1.78 in (45.2 mm)
Dimension	6×6×3 inch (150×150×80 mm)
Weight	3.3 lbs (1.5 kg)

MultiSpec spectrograph (Model 77400). MultiSpec was designed to be compatible with linear diode array detectors, and has a flat focal field for use with diode arrays up to 1 inch (25 mm) long. This instrument has a low F-number of 3.7, a focal length of 125 mm, a grating (Model 77420) with a spectral range of 250–800 nm, and a flat focal field. Gratings are selected to permit use of the wavelength band of interest. The photodiode array employed was a Reticon G-series solid state scanning device consisting of 1024 photodiodes on 25 micron centers. The response characteristics of the diode are presented in Figure III-6. With these characteristics only five wavelengths of the Hg source could be detected. The overall length of the array was one inch.

An 8 mW He-Ne was also used to penetrate the plume. The $0.6328\,\mu$ wavelength was used to provide a longer wavelength than that detectable by the Multispec system. A Newport photosensor diode was used with a narrow-pass He-Ne filter to eliminate ambient/plume light.

C. DATA ACQUISITION AND REDUCTION

Details of the data acquisition system are presented in references 8 and 11. A Hewlett Packard HP9836S computer served as the system controller for the diode array of the white light source. Data was converted from analog to digital and stored in a HP6942A multiprogrammer. The HP9836S has two internal disk drives which were used to store data after acquision. The program written by Harris [Ref. 11] was revised for this experiment and is presented in APPENDIX B. An electrically operated shutter was installed on the outlet of the white light source. Eight consecutive scans of the photodiode array in the exhaust were made with the shutter open, followed by four scans with the shutter closed to determine if significant radiation from the plume affected any wavelengths of the light source. An IBM PC AT computer was used to take data from the He-Ne laser. The point during the firing when the data was taken was also controlled by the IBM computer. This was accomplished by monitoring the motor chamber pressure and specifying a time delay after steady state operation was obtained.

The data was reduced in accordance with the revised computer program of Rosa [Ref. 8]. The multiple photodiode scans were averaged and the resultant scan was plotted

on a graph of voltage versus photodiode number. The digital data was also recorded. The experimentally obtained log-transmittance ratios were compared to the theoretically generated extinction-coefficient ratios from the Cashdollar program. The computer program provided the extinction coefficients vs. d_{32} as a function of standard deviation (σ) and refractive index (m) for each wavelength. The computations were repeated for different values of σ , refractive index (m) and d_{32} interactively at the computer terminal until the theoretical data and experimental data coincided. Estimates for the initial values of the standard deviation (σ) and the refractive of index (m) were chosen from the literature.

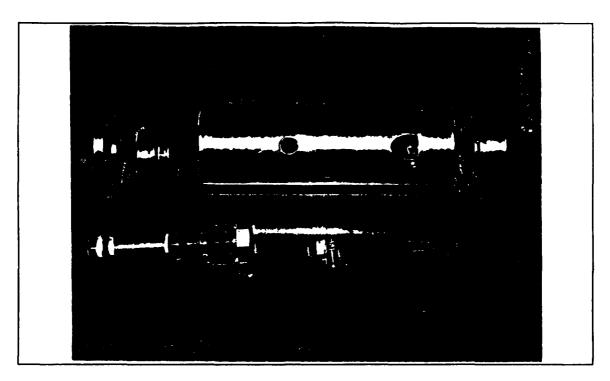


Figure III-1. Photograph of the Motor Components

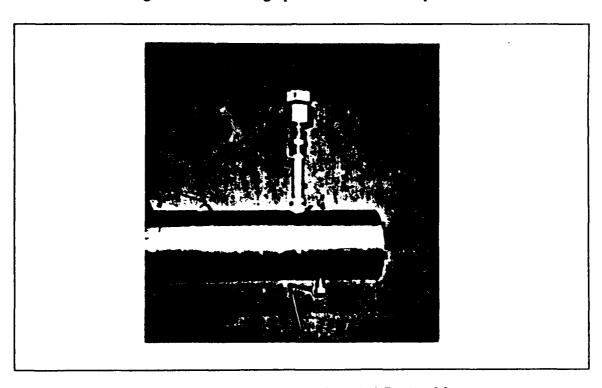


Figure III-2. Photograph of Installed Rocket Motor

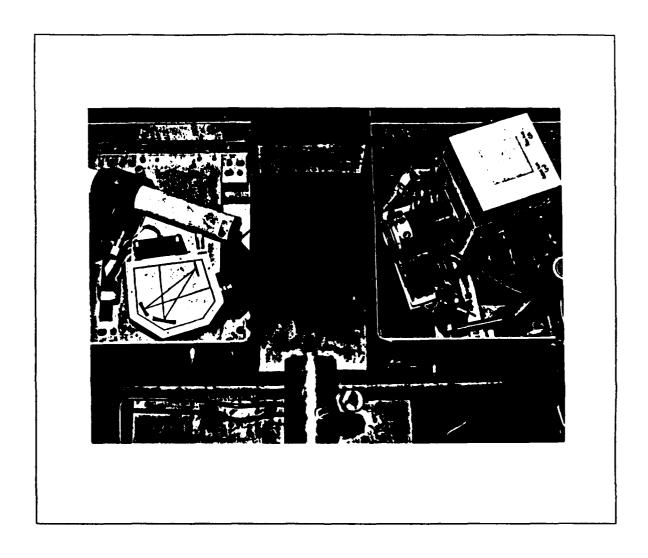


Figure III-3. Photograph of Light Transmittance System

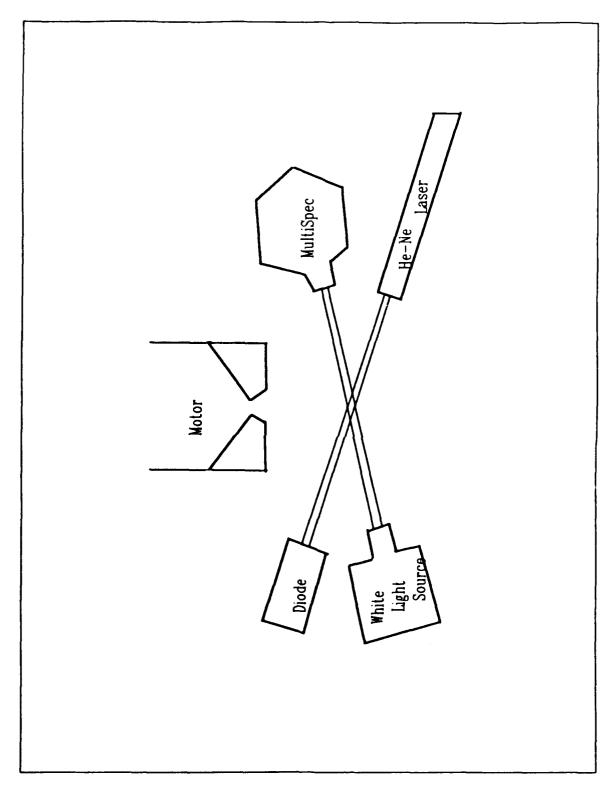


Figure III-4. Schematic Diagram of Light Transmittance Apparatus

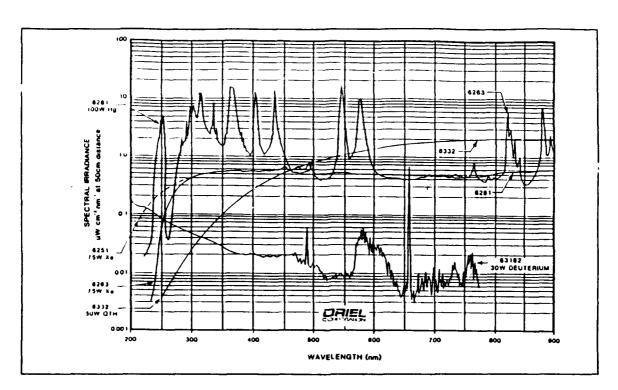


Figure III-5. Spectral Irradiance of the Hg Lamp [Ref. 9]

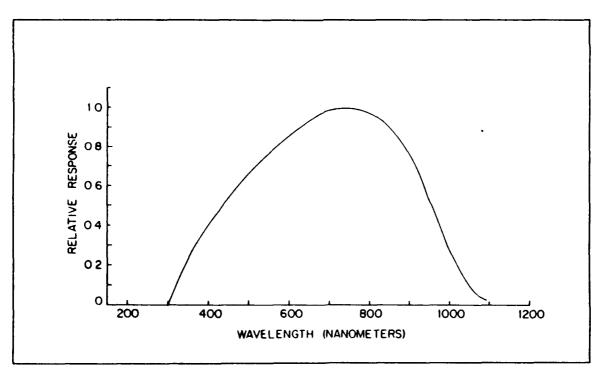


Figure III-6. Diode Spectral Response [Ref. 10]

IV. RESULTS AND DISCUSSION

A. INTRODUCTION

The purpose of this investigation was to measure the Sauter mean diameter (d_{32}) and to determine the refractive index (m) and the standard deviation (o) of an assumed lognormal size distribution of particles in the exhaust plume of a small solid propellant rocket motor. The exhaust plume can contain a broad range of particle sizes, ranging from 0.01 μ to greater than 15 μ . However, most of the particles are thought to be smaller than 1 μ in diameter. Mie theory [Ref. 6] was used to find the extinction coefficients as a function of d_{32} , λ , m and σ . A mercury light source was used to provide multiple wavelengths for transmission measurements. Although the mercury lamp emits ten distinct wavelength peaks, only five were measured due to the diode insensitivity to the UV (See Figures III-5 and III-6). Ten independent transmittance ratios could be obtained from these five wavelength measurements. Initially, a He-Ne IR (λ =1.525) laser was also used in an attempt to provide a wider range of log-transmission ratios. However, the particles were small enough to result in transmittances of nearly 100%. Measurement uncertainty prevented use of this data. On the last test a He-Ne laser with λ =0.6328 was used. Although the measured transmittance was quite high (~96%) the data correlated well with that obtained using the Hg light source. Use of the sixth wavelength resulted in 15 (vs. 10) independent log-transmittance ratios for correlation with the extinction coefficient ratios. Because the extinction coefficient ratios become insensitive to d_{32} for d_{32} greater than approximately 1 μ , the measurements had to be made in the edges of the plume where the larger particles are not thought to be present.

B. SYSTEM CALIBRATION

The computer program written by Harris [Ref. 11] for recording, reducing and plotting the data from the linear diode arrays was modified for this investigation. In this investigation measurements were first made of the intensities with no particles present. During the motor firing the transmittances were measured twice, once with the light sources on and once with them off. The latter measurement was made to determine if significant radiation was emitted from the plume at the wavelengths of the light sources.

The diode array was first aligned so that the five distinct peaks of the mercury light source were correctly positioned. To determine if the system was operating correctly, it was checked using a neutral density filter with a 30% obscuration. A measurement was first made to provide the intensities of the illumination source as a function of wavelength. A second measurement was then made with the neutral density filter inserted between the light source and the diode array. The transmittance at each wavelength was then calculated by dividing the second measurement by the first. The results showed that the diode array and data acquisition system worked correctly.

C. ROCKET MOTOR PLUME DATA

Seven experiments were conducted and a summary of the motor firings is tabulated in TABLE IV-1. Due to system failures, no data were obtained in four of these tests.

TABLE IV-1. SUMMARY OF MOTOR FIRINGS

Test No	Max Press	Location of Hg Light beam	Remarks
1	-	6" from Nozzle 1.0" above center	Data Trigger - failure
2	370 psig		1st Data
3	_	11	Data Trigger - failure
4	385 psig	11	2nd Data
5	_	13" from Nozzle center of plume	HP Computer - failure
6	410 psig	н	Contaminated - Windows
7	330 psig	7.25" from Nozzle 1.0" above center	3rd Data

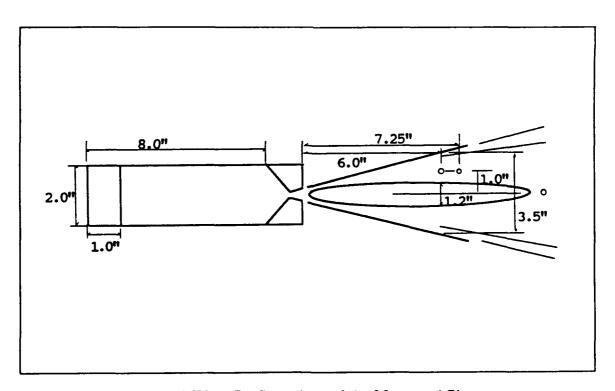


FIGURE IV-1. Configurations of the Motor and Plume

The exhaust plume was initially video recorded from above with a scaled plate positioned beneath the plume to determine the ideal positioning for the measurements. A sketch of the motor and plume is shown in Figure IV-1. An IR camera used in a related investigation also located the afterburning region within the exhaust plume. It was desired to make the transmission measurements in the outer regions of the plume to reduce the possibility of having large particles present and not to be within the afterburning region where high plume radiation is present. However, it was necessary to be close enough to the exhaust nozzle as possible to provide as steady a plume flowfield as possible. The measurement locations are shown Figure IV-1, 16-19 nozzle exit diameters (6-7.25") downstream and 5.25 nozzle exit radii (1.0") from the plume centerline.

The "lights-on"/"lights-off" measurements during the motor firings indicated that no significant plume radiation was present at the measurement location for the wavelengths of the illumination sources. Each run, therefore, provided two sets of data; one for 100% transmittance (before the firing) and the other with the plume particles present. Eight scans of the diode array were taken in 0.24 seconds. Any obviously bad scans were eliminated and the remaining scan voltages were averaged. The analog results are shown in Figures IV-2 through IV-7. The digital data was also recorded and is presented in APPENDIX A. Peak voltages on the array for each wavelength generally occurred over several diodes. During a motor firing some steering of the illuminating beam also occurs due to density gradients in the plume. The unsteadiness of the plume also resulted in some fluctuations in both the peak voltages and the diodes on which the peaks occurred.

TABLE IV-2. DIODE READINGS AND TRANSMITTANCE

	Wavelength,	λ=.365	λ=.4047	λ=.4358	λ=.5461	λ=.577
	W/O Plume	217-221 (.00520)	341-346 (.00542)	436-448 (.00531)	789-798 (.00625)	888-897 (.00645)
1	With Plume	213-222 (.00460)	339-346 (.00494)	436-446 (.00491)	787-799 (.00600)	890-901 (.00622)
	Transmittance	88.46 %	91.15 %	92.49 %	96.0 %	96.46 %
	W/O Plume	219-227 (.00481)	344-348 (.00468)	439-446 (.00554)	787-802 (.00608)	887-901 (.00559)
2	With Plume	220-228 (.00430)	345-348 (.00430)	438-443 (.00515)	789-799 (.00588)	889-898 (.00543)
	Transmittance	89.37 %	91.88 %	93.0 %	96.72 %	97.08 %
	W/O Plume	214-224 (.00568)	340-343 (.00475)	434-444 (.00568)	784-799 (.00616)	885-899 (.00563)
3	With Plume	217-223 (.00460)	340-344 (.00400)	438-444 (.00491)	789-800 (.00575)	888-903 (.00532)
	Transmittance	80.96 %	84.21 %	86.52 %	93.4 %	94.42 %

TABLE IV-3. LOG TRANSMISSION RATIOS

	1st run	2nd run	3rd run
λ ₍₅₇₇₀₎ /λ ₍₃₆₅₀₎	0.294	0.264	0.272
$\lambda_{(.5461)}/\lambda_{(.3650)}$	0.333	0.297	0.323
$\lambda_{(.5770)}/\lambda_{(.4047)}$	0.389	0.350	0.334
$\lambda_{(.5461)}/\lambda_{(.4047)}$	0.441	0.394	0.397
$\lambda_{(.5770)}/\lambda_{(.4358)}$	0.462	0.408	0.396
$\lambda_{(.5461)}/\lambda_{(.4358)}$	0.523	0.460	0.471
$\lambda_{(.4358)}/\lambda_{(.3650)}$	0.637	0.646	0.686
$\lambda_{(.4047)}/\lambda_{(.3650)}$	0.756	0.754	0.814
$\lambda_{(.4358)}/\lambda_{(.4047)}$	0.843	0.857	0.843
$\lambda_{(.5770)}/\lambda_{(.5461)}$	0.883	0.889	0.841

In general, peak voltages were present on several diodes and then dropped off rapidly on either side. These peak voltages were then averaged. The diode numbers for each peak, the average voltages and the calculated transmittances are presented in TABLE IV-2.

TABLE IV-3 presents the log-transmittance ratios.

Assuming the refractive index (with absorption index \sim 0) of the plume particles was independent of wavelength, extinction coefficients were calculated for each wavelength using the Mie code [Ref. 5] and are shown in Figure IV-8. Extinction coefficient ratios were then calculated as shown in Figure IV-9. The unknowns to be determined were m, σ and d₃₂. This was accomplished in an iterative manner, starting with expected values taken from the literature. The iteration scheme is shown in Figure IV-10. In order to determine the best fit with the experimental data, a regression analysis method [Ref. 12] was used. The log-transmittance ratios were plotted against the extinction coefficient ratios. A linear least-squares fit of the data was then made; a perfect fit having a slope of unity and an R^2 of unity. R^2 is defined by

$$R^{2} = \frac{\sum (y_{est} - \overline{y})^{2}}{\sum (y - \overline{y})^{2}} = \frac{Explained - variation}{Total - variation}$$

" R^2 can be interpreted as the fraction of the total variation which is explained by the least-squares regression line. If the total variation is all explained by the regression line, i.e. if R^2 = 1, we say that there is perfect linear correlation (and in such case also perfect linear regression). On the other hand if the total variation is all unexplained then the explained variation is zero and so R=0. In practice the quantity R^2 , sometimes called

TABLE IV-4. REGRESSION ANALYSIS FOR THE RUNS

		1st plume	2nd plume	3rd plume	Remarks
1	X-Coefficient(slope) Err from Slope R squared	0.8589 0.0289 0.9455	0.8841 0.0176 0.9809	0.8759 0.0229 0.9671	$d_{32} = .09$ $\sigma = 1.5$ $m = 1.7-0i$
2	X-Coefficient(slope) Err from Slope R squared	0.9263 0.0172 0.9790	0.9512 0.0118 0.9905	0.9434 0.0131 0.9883	$d_{32} = .12$ $\sigma = 1.5$ $m = 1.7-0i$
3	X-Coefficient(slope) Err from Slope R squared	0.9991 0.0129 0.9868	1.0235 0.0231 0.9599	1.0162 0.0186 0.9736	$d_{32} = .15$ $\sigma = 1.5$ $m = 1.7-0i$
4	X-Coefficient(slope) Err from Slope R squared	0.9061 0.0203 0.9716	0.9310 0.0117 0.9910	0.9231 0.0154 0.9841	$d_{32} = .15$ $\sigma = 1.3$ m = 1.7-0i
5	X-Coefficient(slope) Err from slope R squared	1.0628 0.0219 0.9553	1.0860 0.0395 0.8622	1.0785 0.0357 0.8855	$d_{32} = .15$ $\sigma = 1.7$ $m = 1.7-0i$
6	X-Coefficient(slope) Err from Slope R squared	0.9959 0.0102 0.9916	1.0199 0.0229 0.9596	1.0121 0.0208 0.9662	$d_{32} = .12$ $\sigma = 1.7$ $m = 1.7-0i$
7	X-Coefficient(slope) Err from Slope R squared	0.9663 0.0092 0.9935	0.9904 0.0169 0.9790	0.9824 0.0176 0.9769	$d_{32} = .15$ $\sigma = 1.5$ m = 1.5 - 0i
8	X-Coefficient(slope) Err from Slope R squared	1.0174 0.0155 0.9805	1.0417 0.0271 0.9433	1.0346 0.0214 0.9641	$d_{32} = .15$ $\sigma = 1.5$ m = 1.9-0i
9	X-Coefficient(slope) Err from Slope R squared	0.9736 0.0816 0.9948	0.9976 0.0186 0.9744	0.9895 0.0191 0.9723	$d_{32} = .12$ $\sigma = 1.7$ $m = 1.5-0i$
10	X-Coefficient(slope) Err from Slope R squared	1.0266 0.0146 0.9818	1.0505 0.0296 0.9294	1.0429 0.0259 0.9451	$d_{32} = .12$ $\sigma = 1.7$ $m = 1.9-0i$
11	X-Coefficient(slope) Err from Slope R squared	0.9771 0.0100 0.9925	1.0000 0.0182 0.9763	0.9931 0.0170 0.9782	$d_{32} = .15$ $\sigma = 1.5$ m = 1.63-0i

the coefficient of determination, lies between 0 and 1" [Ref 13]. The particle refractive index was varied from 1.5 to 1.9 and σ from 1.3 to 1.7 (see TABLE IV-4 for representative results). This iteration process was accomplished using the ten wavelength ratios provided by the mercury light source and resulted in d_{32} =0.15, σ =1.5 and m=1.63. The extinction coefficients and extinction coefficient ratios shown in Figures IV-8 and IV-9 were calculated using these values.

In the above process it was necessary to estimate how accurately the values of d_{32} , σ and m could be determined. This was accomplished by perturbing each variable independently about the nominal values given above and observing the changes in the plotted fit to the data and the values of X-coefficient. The results are shown in Figures IV-11 through IV-13 and in TABLE IV-5. From this analysis, for 1 % variation in X-coefficient (Slope) the measured values of d_{32} , σ and m were determined to be as follows:

$$d_{32} = 0.150 \pm 0.006 \mu$$

$$\sigma = 1.50 \pm 0.04$$

$$m = 1.63 \pm 0.13$$

It is seen from these results that the multiple-wavelength transmission method (for the wavelengths used and the particle sizes present) can determine σ and d_{32} quite accurately and without much sensitivity to m. The refractive index cannot be determined as accurately using the present system.

Using the above values for d_{32} , σ and m, the data from all three motor firings are shown in Figure IV-14 for the five wavelengths of the mercury light source. The test-to test data were observed to be very repeatable. Another aspect of the technique utility is

TABLE IV-5. ESTIMATES OF MEASUREMENT ACCURACY, RUN 2

	X-Coefficient (R ²)	Estimated Accuracy (1 % deviation)
Sensitivity to d_{32} (Fig. IV-11) = 0.144 μ = 0.150 μ = 0.155 μ	0.990 (0.980) 1.000 (0.982) 1.016 (0.963)	± 0.006
Sensitivity to σ (Fig. IV-12) = 1.47 = 1.50 = 1.54	0.990 (0.971) 1.000 (0.982) 1.012 (0.967)	± 0.04
Sensitivity to m (Fig. IV-13) = 1.50 = 1.63 = 1.70	0.989 (0.979) 1.000 (0.982) 1.023 (0.959)	± 0.13

related to the accuracy of the measured transmittances. The required accuracy increases as λ increases and as the spread between the λ 's decreases. This can be seen in Figure IV-14. The accuracy of the transmittance measurements was approximately 0.5 %. The resulting uncertainty bands for $\ln Tr(\lambda_3)/\ln Tr(\lambda_1)$ are much less than for $\ln Tr(\lambda_5)/\ln Tr(\lambda_4)$ where the wavelengths are much more closely spaced. The difference in wavelengths between λ_5 and λ_4 and between λ_3 and λ_2 are approximately equal (.031 μ). However, the log transmittance ratios for the lower wavelengths result in less uncertainty due to the lower values of transmittance. The data obtained in test 3 using the fifteen log-transmittance ratios provided by both the mercury and He-Ne light sources are shown in Figure IV-15. The additional ratios correlated well with the ten mercury lamp ratios and increased confidence in the data.

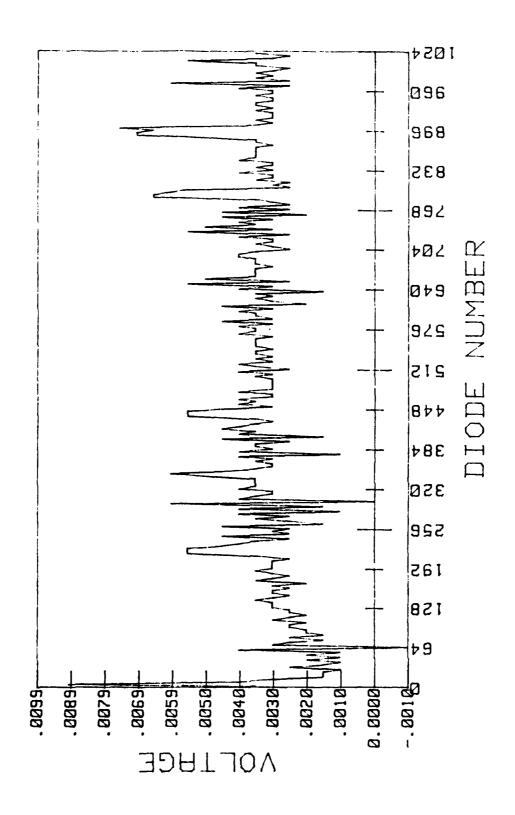


Figure IV-2. Voltage vs. Diode Number Run 1 without Plume

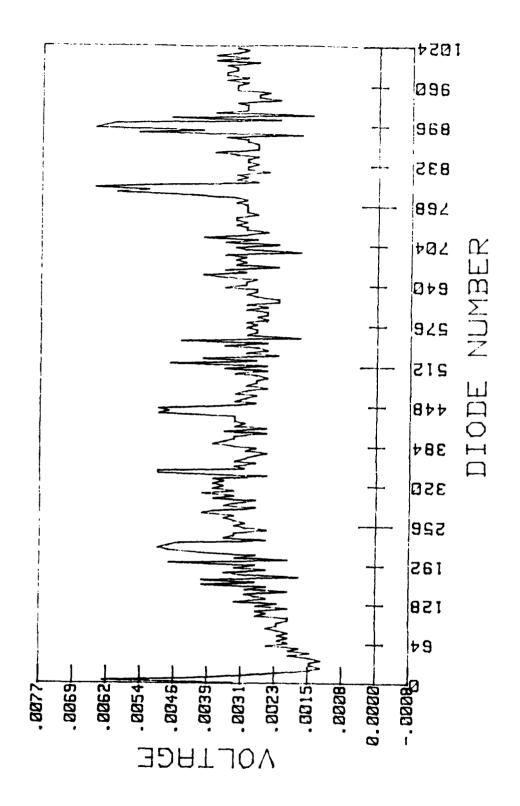


Figure IV-3. Voltage vs. Diode Number, Run 1, in Plume

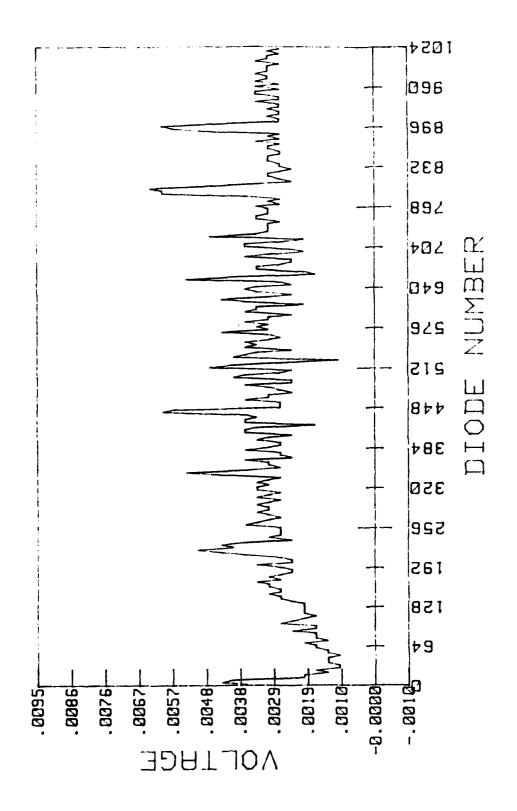


Figure IV-4. Voltage vs. Diode Number, Run 2, without Plume

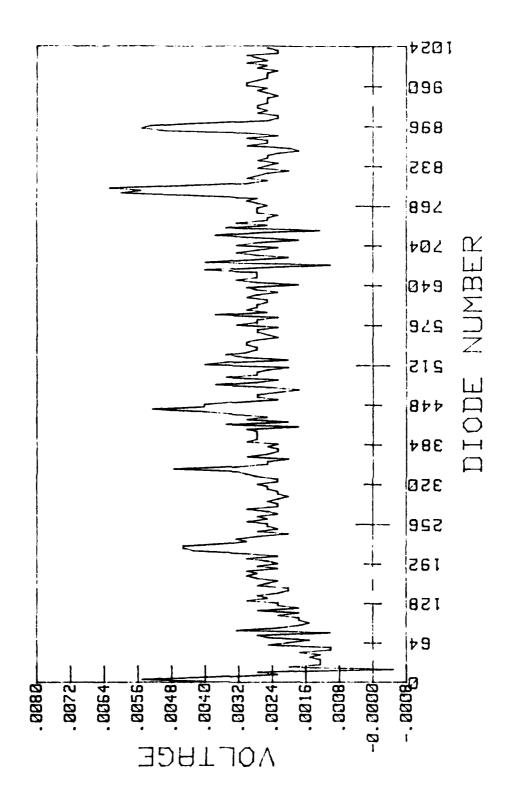


Figure IV-5. Voltage vs. Diode Number, Run 2, in Plume

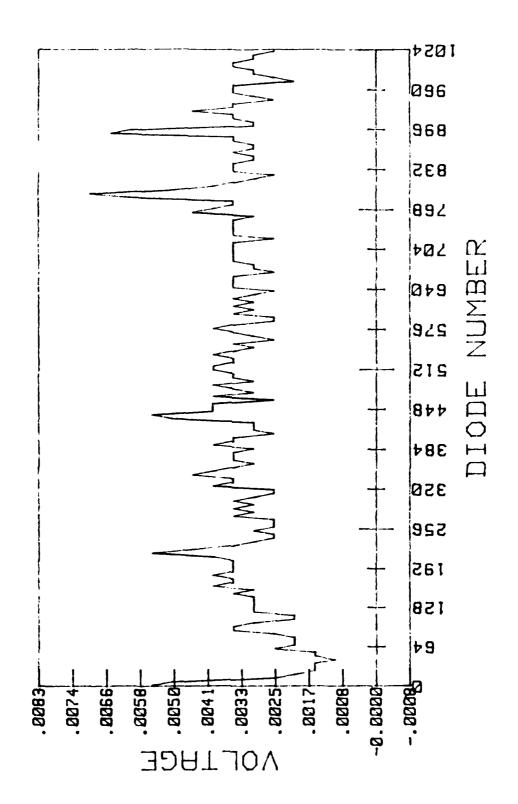


Figure IV-6. Voltage vs. Diode Number, Run 3, without Plume

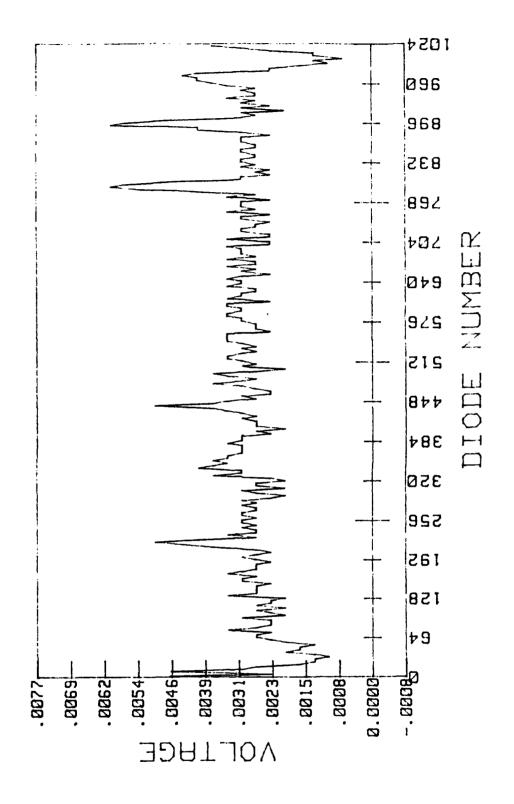


Figure IV-7. Voltage vs. Diode Number, Run 3, in Plume

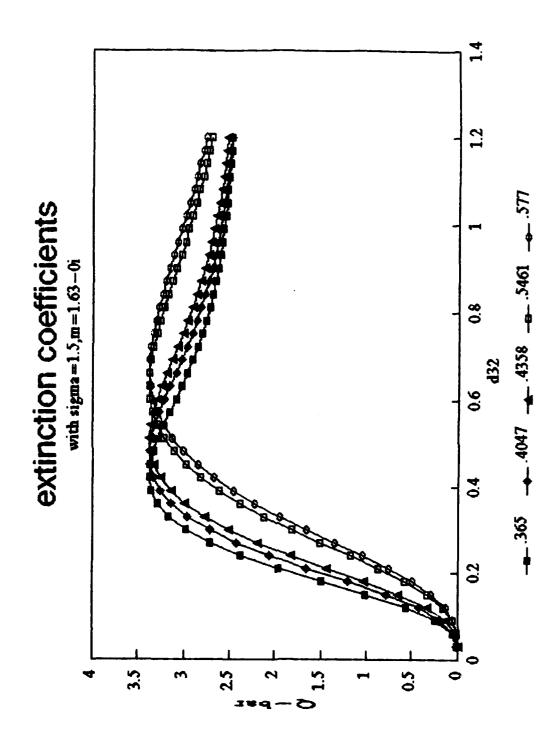


Figure IV-8. Extinction Coefficients

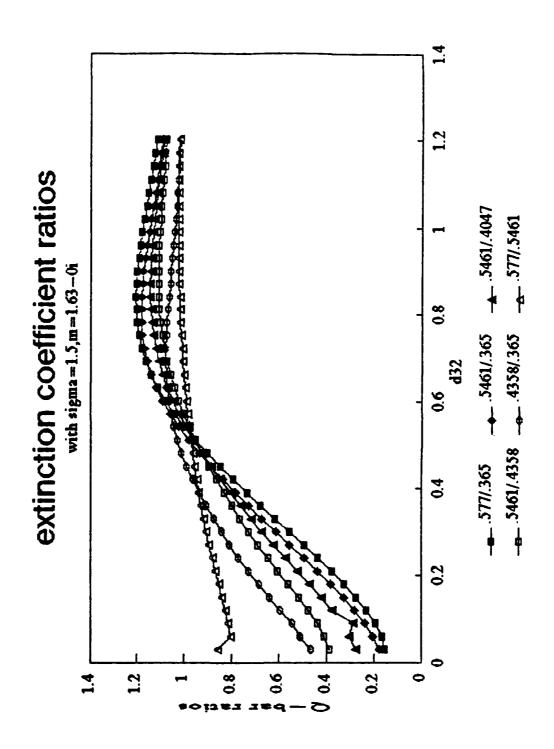


Figure IV-9. Extinction Coefficient Ratios

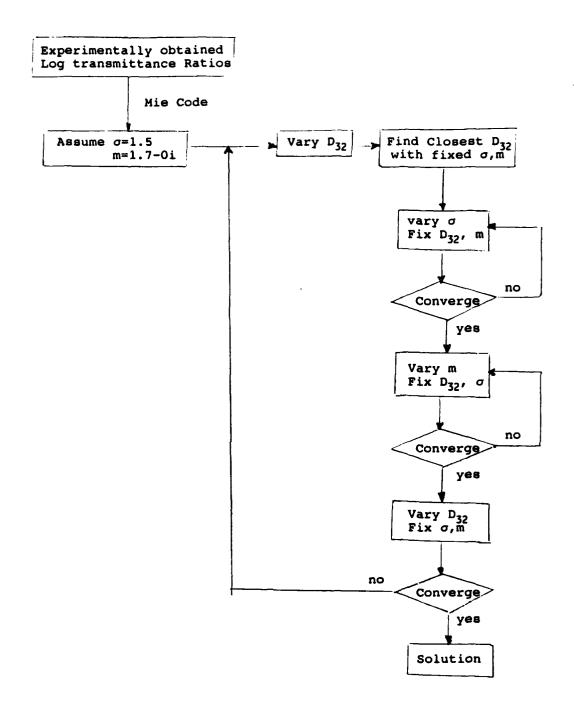


Figure IV-10. Iteration Flow Scheme

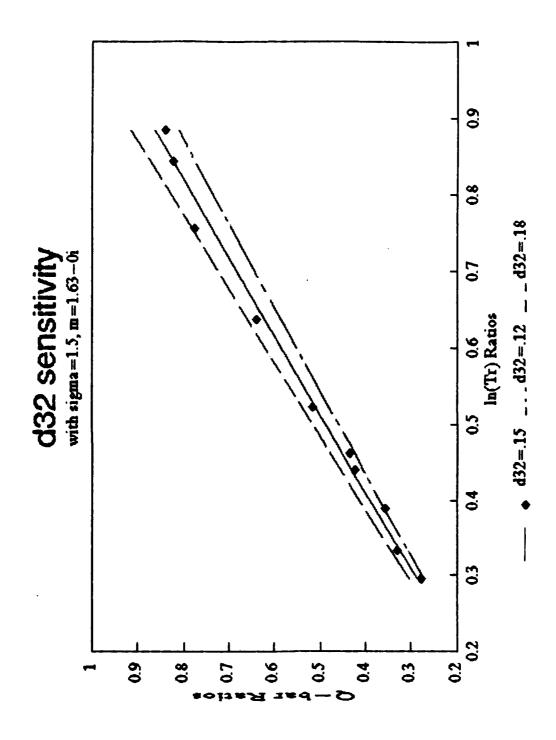


Figure IV-11. Data Correlation Sensitivity for Specified D₃₂, Run 1

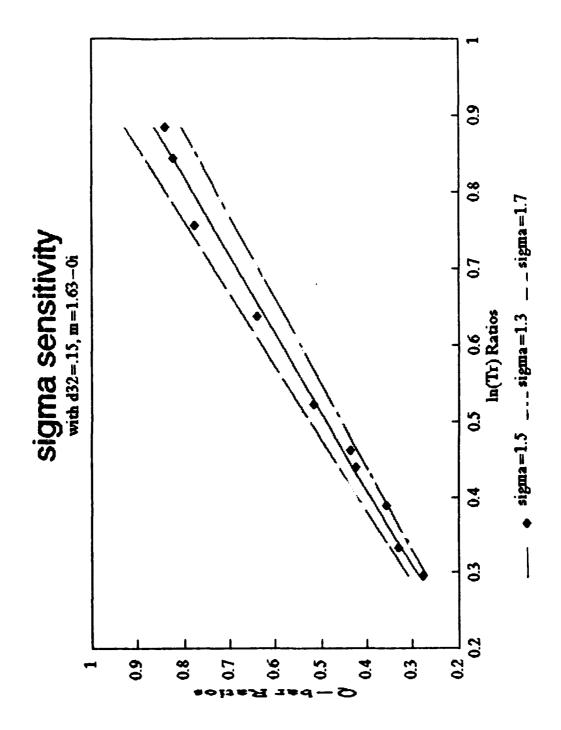


Figure IV-12. Data Correlation Sensitivity for Specified o, Run 1

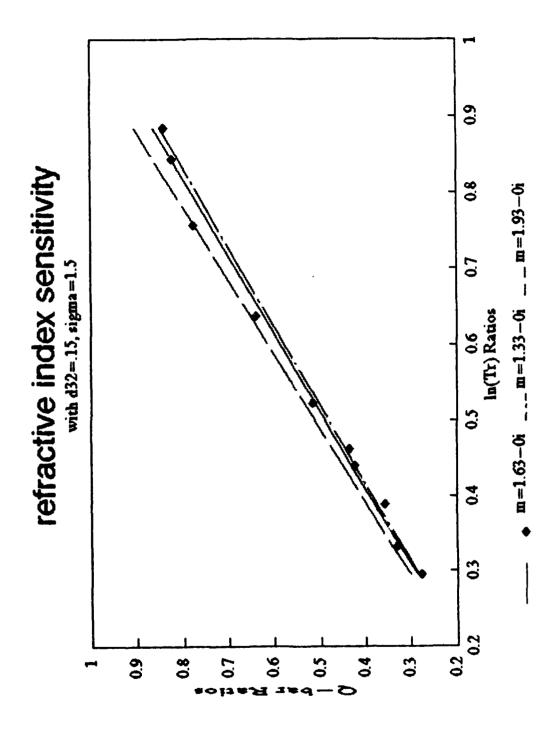


Figure IV-13. Data Correlation Sensitivity for Specified m, Run 1

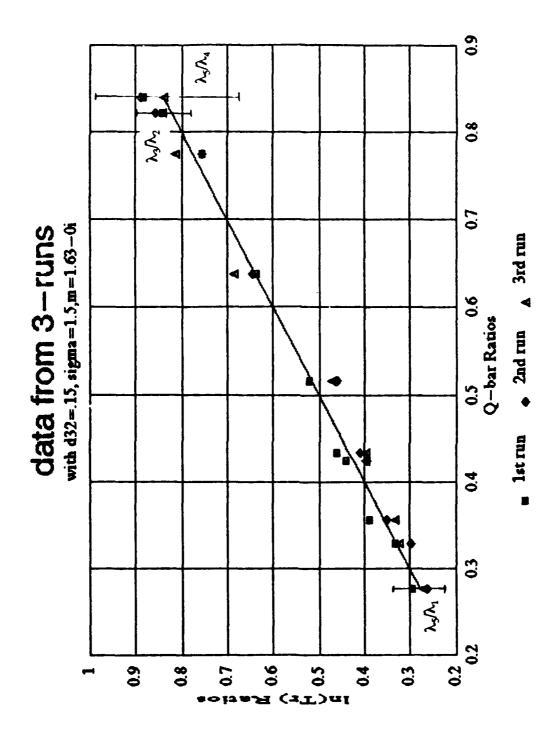


Figure IV-14. Log Transmission vs. Extinction Coefficient Ratios, Run 1,2 & 3

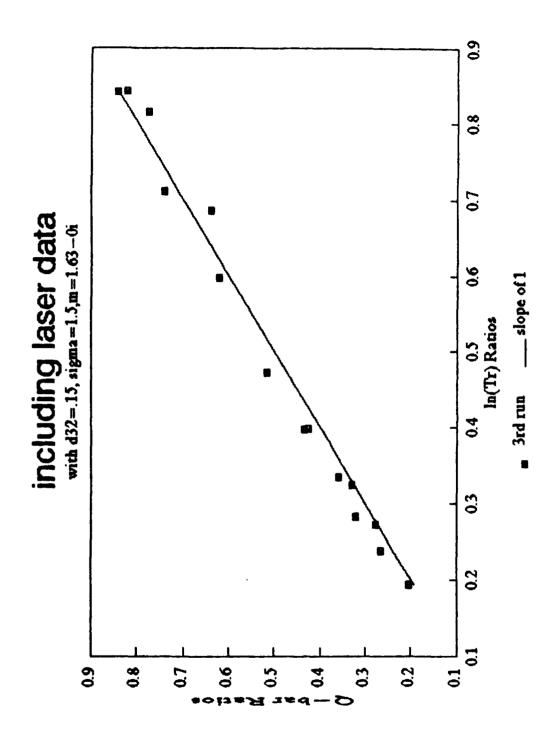


Figure IV-15. Log Transmission vs. Extinction Coefficient Ratios, Including 0.6328 μ Laser Data, Run 3

V. CONCLUSIONS AND RECOMMENDATIONS

The results of this investigation have shown that the multiple-wavelength light transmission measurement technique can be used to obtain the Sauter mean diameter and standard deviation (of an assumed log-normal size distribution) of the small particles present in the edge of a plume from a solid propellant rocket motor. The technique was shown to be more sensitive to changes in d_{32} and σ than to m. The values measured for Al_2O_3 in the plume of a small motor using a 4.7% aluminized GAP/AP propellant were $d_{32} = 0.150 \pm 0.006 \,\mu$, $\sigma = 1.50 \pm 0.04$ and $m = 1.63 \pm 0.13$. The good correlation of the data indicated that only submicron particles were present in the edge of the plume.

Subsequent work should consider the employment of shorter wavelengths in order to provide lower transmittances. This would result in reducing the uncertainties in the log-transmittance ratios which occur when the measured transmittances are high and not adequately separated. This could be accomplished by changing the grating and by using a diode array which has appropriate spectral response in the UV. In addition, more rapid scanning of the diode array would permit a larger number of sweeps to be made in a shorter time. This would reduce the effects of plume fluctuations during the measurements and would provide a larger sample for data averaging.

APPENDICES

DIODE READINGS

441.0 442.0 443.0 445.0 445.0 446.0

449.0 458.6 .0040 .0055 .0055 .0055 .0055

.0035

** 1ST RUN W/O PLUME ** DIODE vs.	DATA ** VOLTAGE		704.4	2025
210.0	.0635		780.0 781.0 782.0	.0025 .0030 .0030
211.0 212.0	.0030 .0025		783.0 784.0	.0030 .0040
213.0 214. 0	. 0035 . 003 0		785.0 785.0	.0035 .0045
215.0 216.0	. 0045 . 0045		787.0 788.0	.0055 .0050
217.3	. 0055 . 0055	•	789.0 790.0	.0065 .0670
219.0	. 0045		791 a	.0055
221.1	.0 1 50 .0055		792.0 793.0	.0075 .0065
218.6 218.6 220.0 221.1 222.0	.0335 .0045		794.0 795.0	.0040 .0060
224.0 225.3	. 5045 . 0055		795.0 797.0	.0055 0306
335.0 338.0	.0035 .0035		798.0 799.0	.0080 .0055
337.0 338.0	.0035 .0035		800.0 801.0	.0045 .0055
338,0 339,0 340,0	.0840 .0035		802.0 803.0	.0040 .0045
341.0 342.0	.0050 .0055		804.0 805.3	.0035 .0025
343.0	.0855		505.0 807.0	.0040 .0035
344.0 345.0	.0055 .006C		808.0	.0025
346.0 347.0	. 0050 . 0045		809.0 810.0	.0030 .0030
348.0 349.0	. 9845 . 0845		880.3 861.0 882.0	.0040 .0035
350.0 351.0	.0030 .0140		882.0 883.0 884.0	.0035
351,0 352,0 353,0	. 0035 . 0035		865.8	.0040 .0050
354.0 432.0	.0035 .0125		885.J 897. 0	.0045 .0150
433.0 434.8	. 0035 . 0035		888.0 689.0	.0070 .0070
435.3 436.8	. 0040 . 006 C		890.0 891.0	. 0363 3300 ,
437.0 438.0	.0155 .0155		892.0 893.0	.0070 .0070
437.0	.0050		894.0 895.0	. 0060 . 0055
440.0 441.0	. 6 145 . <u>0055</u>		896.0	, 9070
442.8	.0070		897.8 858.0	2380. 0408

898.0

899.0 988.0 901.0 902.0 984.0 905.0 906.0

.0055 .0055 .0055 .0055 .0055 .0055 .0035 .0030

X# 1ST RUN WITH PLUME DATA XX

		-	_			
ŧ	¥	- 0	1	П	Ŋ۵	

** DIODE US. VOLTAGE*X

0.000000000000000000000000000000000000	57363995096508508539 00234450589399509650859855559570075053883575730300 00234505096545485985555950075053883575730300 002345050965545855559500000000000000000000000000000
431.0	.000443
433.8	.000443
435.0	.000537
436.0	.000547
437.8	.000549
438.0	.000449
437.8	.000449
440.0	.000449
441.0	.00043
445.0	.00043
445.0	.00043
449.0	.00043
449.0	.00043

780.0	.0033
701 0	
791.0 782.0	.0033 .0040
783.0	. 0040
783.0	.0040 .0033
784.0	. 004 0 . 0042 . 005 0
705 0	.0042
-55 0	. 0050
707.1	. ՄՄ - Ն
75.0	. 0050
791.0 792.0 793.0 793.0 795.0 795.0 797.0 797.0 797.0	.0055
787.1	.0050
770.9	.0040
791 0	1047
792.0	1000
776.0	. 0650
793.0	. 1901
794.0	.006.0
795.0	.0160
795.0	.0160
797.0	0045
777.0	, 9855
791 0 792.0 793.0 794.0 795.0 796.0 797.0	.0055
799.0	. 3869
809.0	.0002
801.0	.0000
	.00.19
9.536	0040 0040 0040 0040 0040 0040 0040 004
803.0	.0338
803.0 804.0	.0933 .0927
805.0	.0927
804.0	.0030
907.0	8000
000.0	, 0028
646 0	.0339 .0033 .0027 .0030 .0030 .0033
819.0 819.0 810.0	.0037 .0037 .0030 .0030 .0033
810.0	.0027
890.0	.0027 .0027 .0019 .0027
F81 . 0	0019
	.0019 .0027 .0037 .8947 .0059
882.0	.0127
983.0	.0037 .8947
864.0	.8947
864.0 985.0	.09517
825.0	.0048
887.0	.0047
883.0	.0043
889.0	.0040
020 0	0043
891.0	2400
771.U	, 89 C G
892.0	.00/0
873.0	0060
891.0 892.0 873.0 874.0	.0065 .0070 .0065 .0063
M7.1.18	.0063 .0063 .0050
876.0	.0050
897.0	.0053
07/.4	.0053
878.0	.005/
899.0	.0057 .0057
700.0	. 0063
901.0	.0060
902.0	.0338
7 UE . U	, 6120
903.0	.0043
914.0	.00 3 3 .0123
905.0	0.53
705.0	.0031
907.0	.0033
707.9	. UU 3 3
908.3	. 9035 . 0047
919.0	
910.0	.0027
	,

** END RUN W/O PLUME DATA **

** DIOSE

218.0	. 6530
111.8 213.3	1127
213.0	0037
214.U 215.0	0437 1737
315.0	. 0.333
217.U 218.0	##43 643
219.0	.0053
220. 0 321.0	. 8946 1050
323.0	.0453
323.0 324.0	.0053 6647
225.0	, 0040
22£.0 217.a	.0047 .1590
229.6	.6043
229. ij 236. is	. 043
231.0	. 10.33
232.0	0136 3537
335.0	0135
335.J 777.6	.3047 0027
0.0 7 0.0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.23333445455544455333342333423334 0.2333344545554445543333423334 0.000000000000000000000000000000000
379. 0	0536 Eara
711 0	FA88

vs. VOLTAGE **

0033
00337 0037 0037 .0337 .0333
0043 0043
.0053 .0046
.050 .0153 .0153
.0053 .0047 .0040
.6047
. 60 - 3
. 6033 3633
0030 0037 0033
, 30 - 7
.0037 .0037 .0030 .0030
. 0043
,0073
.3847 .0853 .8347 .0846
0046
0047 0037 0037
.0043 .1030 .0027 .0137 .0023
. 1030 . 0027 . 0137 . 0023
.0627 .0627 .0033
lri. 4 li
.0040 .0033 .0047 .0037 .0043
.0843 .0843
.0050 .0050 .6060
.0060 .0057 .0053
.6153 .1157
.0053 .0053 .0053 .0053 .0047 .0047
0027 0033

** 2ND 7UN JITH PLUME DATA **

* DIODE		VS.	VOLTAGEXX			
115.67 11	• • • • • • • • • • • • • • • • • • •		233455335005535555050370050370053385558383370555538500053388305030000000000		77777777777777777798888888888888888888	######################################

3RD RUN W'O PLUME DATA SA

VS. VÜLTAGE XX

STOLT AT

JOBS 3 6 0 6 3 6 3 6 3 6 3 6 3 6 3 6 3 6 3 6	444555555508575443354055550505050505050505050505050505	

79777777777777777777777777777777777777	\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
909.0) 640 ,
910.0	1660 ,

MA - 3RD RUN WITH PLUZE DATA - AN

** DIGDE	vs. V <u>E</u> LTAGE×∗		
00700000000000000000000000000000000000	33373673330003003077300030773030773000333370077373000000	781.3 781.3 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 781.0 801.0	327097077703000777703007337300770377007337700733730003373000000

•

,

B. DATA ACQUISITION PROGRAM

```
20
30
 40
                                                                                                                                                                                                                               OPTION BASE 1

COM Q1161121, Q281121, T181201, D181121, D281121, Address (4), E(4076)

COM A(1024) PUFFER, D(4076) BUFFER, D(4076) EUFFER, D(4076)

ASSIGN SMULTIO TO 72310

ENTER DMULTIO TO 72310
ΞĎ
60
70
                                                                                                         IZEROS THE ARRAY FOR DEEUGGING
I DISABLES FRONT PARELS OF DATA ACQUISITION SYSTEM
100
                    LOCAL LOCKOUT 7 ! DISABLES FRONT PANELS OF DATA ACQUISITION SYSTEM REMOTE 709

DUTPUT 707; 'AR" | ANALOG RESET DENS ALL CHANNELS PENDIE 722 | IREMOTE 13 A LISTEN COMMAND DUTPUT 722; "MISMOD 2501D1L: ZOF: FLORISTN. CISTISSO" | PROGRAM VOLTHETER PR
120
143
160
                      ! H homes the DVM . (like RESET) SMOO2 sets the servive request mask to
                    ! H homes the EVM .(like RESET) SM002 sets the servive request mask to ! tell the computer that a measurement was taken and is leady to be read. ! page 3-20 of DVM MANUAL. SC1 means that no reading will be taken until ! the computer receives the one just hade(page 3-26). D1 means DISPLAY ON. ! L1 means load the following instructions. Z0 means AUTO ZERG OFF for ! faster but less precise readings. F1 means DC ZOLIS measurement. ! F10 means FILTER OFF for faster readings. R1 is AUTO RANGING. 1STN means !1 reading will be taken for each trigger. .01STI--.01powerline cycles ! will be the integration time. T3 is a single trigger. G means END PRINT USING "3/"
 220
230
 5-0
5-0
                    PRINT USING "3/"

PRINT "ENTER THE FILENAMES OF THE DATA FILES TO BE CREATED (e.g. RAW1, RAW2)"

PRINT "

12 CHARACTERS MAXIMUM, EACH"

PRINT USING "/"
 530
310
                     PRINT
                                                                                          AN EMPTY DISK MUST BE IN THE LEFT DISK DRIVE "
                     PRINT "
 331
                                                                                                                       THE DATA FILES WILL NEARLY FILL A DISK"
                     PRINT USING "/"
MASS STORAGE IS ":CS80,700" ! CHANGE THIS LATER IF NECESSARY
INFUT " INFUT FILE NAMES NOW - (FILENAME), FILENAME2) ",D1$,D2$
 331
 350
                      M5=1024
                     Zz=":INTERNAL_4,1"
CREATE PDAT DIBAZZ#,6144,16
CREATE BOAT DESAZZ#,6144,16
PRINT USING "P"
FRINT " DATA WILL BE
 380
370
                                                                                                                                    ! 3TRING INDICATES HASS STORAGE
! 12 SCANS OF 1024 @ 2*8 FYTES PER RECORD
! 1024*12/2=NUMBER OF RECORDS=6144)
  190
  410
 421
                                                                           DATA WILL BE STORED ON DISKETTS WITH FOLLOWING FILE NAMES:
                     PRINT USING "///"
PRINT "
  430
                                                                                                                                    NO PARTICLES ---- FILENAME = 1
 4 10
                                                                                                                                    PARTICLES ----- FILENAME = ":D2$
 450
451
                       PRINT .
                     CUTPUT 707; "DC11,2"
PPINT USING "//"
PRINT "
                                                                                                         ! OPEN SHUTTER
  460
                                                                                                             IS THIS A CALIBRATION ? ENTER Y ' IF YES "
 479
                     PRINT "
INPUT R$
FRINT USING "//"
PRINT
                                                                                                                                          ANYTHING ELSE IF ACTUAL RUN"
 480
 500
510
520
530
                                                                                                                                                 BE SURE LASER IS ON'
PRESS (CONTINUE) WHEN READY"
                       PRINT .
                       PAUSE
                      IF RS="Y" THEN 740
PRINT USING "E"
INPUT "ENTER THE THE TRIGGER VOLTAGE", Vt
OUTPUT 709; "AC20"
  540
550
 540
590
                                                                                                                                                                                           ICHANNEL FOR CHAMBER FRESSURE
                                                                                                                                          I THIS WAIT IS TO LET JULTAGES SETTLE DUWN
                       VAIT .3
  690
  610
629
630
                        V1=0
                                                                                      ! THIS DOES NOT ALTER THE INSTRUCTIONS FOR THE VOLTMETER !IT CLEARS ANY NUMBERS IN THE DISPLAY OR GUTPUT REGISTERS
                       CLEAR 722
                      FOR I=1 TO 10
QUTPUT 722; "X1"
  648
                                                                                                                                                                                          ITRIGGER VOLTHETER IREAD VOLTHITER
  650
                        GOSUA Reading
   660
```

```
670
                V1=V1+U
 183
                 NEXT I
                 Vz=V1/10
PRINT USING " 40A, D.6D"; " THIS AVERAGES READINGS TO GET A ZERO PRESSURE VALUE PRINT USING " 40A, D.6D"; " ZERO PRESSURE VULTAGE IS ", Vz
 690
760
710
                 Vz=V1/10
                                          DATA ACQUISITION SEGINS WHEN VOLTAGE EXCEEDS VT NO-PARTICLES STRING NAME
                PRINT
                  D31=D11
                COSUB Storedata

IF 35="1" THEN 960
                                                                                                                   ! TAKES NO-PARTICLE DATA
 7£0
770
                                                                                                                ! IF CALIBRATION THEN EXIP SOME LINES
 751
791
                PRINT SING "/"
PRINT
                 PRINT "LE SURE VISITORIER IS SET UP TO RUN ON PROPER SCALE WITH LAMP ON."
  800
                PRINT JEING 7"
DIEP *
 310
                                                                                                             STANDING BY FOR IGNITION* STANDING BY FOR IGNITION"
 820
                 PRINT 4
 830
                EEEP 2000,.1
CUTPUT 769; "AC20"
CLEAR 722
WAIT .3
 840
 350
                                                                                                                              ! CONNECT PRESSURE ADUCER TO DVM
 850
870
                OUTPUT 722; "X1"
 880
                                                                                                                             TRIGGER JOLTHETER
 900
                COSUB Reading
R9=485(V-Vz)
                                                                                              ITHIS IS JOLTAGE CORRESPONDING TO PRESSURE
                FRINT 69
IF RESSURE IS BELOW THRESHOLD PRESSURE -- REPEAT
                 DISP
 931
731
                 OJ=TIMELATE
                UAIT TE-13 : ALLOWS FOR 13 SECONDS TO PROGRAM MEMORY CARDS IF RECOVER THEN SKIP SOME LINES
 940
  450
                                                         FOR JALIBRATIONS INTRODUCE PARTICLES AND THEN CONTINUE
 961
                 FRINT CHR$(12)
 983 PRINT USING "/////"
990 PRINT " INTRODUCE PARTICLES THEN PRESS KEY # 9 TO TAKE DATA"
1000 ON KEY 9 LABEL " TAKE DATA" GOTO 1020
1013 STANDBY: GOTO STANDBY
             GMSUB multiprog
534=52%
                                                                                                                                                     TAKE PARTICLE DATA
 1020
  1040
               COSUB Storedata
PRINT 'ELAPSED TIME FROM PRESSURE TO END OF TIME DELAY", DROUND(01-00.3)
FRINT "ELAPSED TIME FROM START TO END OF DATA ACQUISITION", DROUND(02-01.3)
PRINT DATA STORED ON DIEK WITH FILENAMES (";D1$;") AND (";D2$;")"
GUTPUT 709; "AR"
LOCAL 7
 1050
 1063
 1070
1083
  1081
  1082
1090 CG/O End
1100 Multiprog: !
1101 OUTPUT 709; "DC16,6"
1102 OUTPUT 723; "CC,2,3,12,13T"
1120 OUTPUT 723; "CC,2,3,12,13T"
1120 OUTPUT 723; "CC,5,5,7,10T" !CLEARS THE ARM BUSY AND EOP OF HEMORY CARDS
1130 OUTPUT 723; "CC,1,4,11T" !CLEARS SAME FOR A TO D'S AND TIMER PACER
1140 OUTPUT 723; "SF,2,3,1,001,12,T" ! THE .1) IS 2'S COMPLIMENT BINARY
1150 OUTPUT 723; "SF,5,3,1,001,12,T" ! THE .601 IS THE LEAST SIGNIFICANT BIT
1160 OUTPUT 723; "SF,9,3,1,001,12,T" ! THE .2 IS FOR 12 BIT WORD SIZE
1170 OUTPUT 723; "SF,12,3,1,001,12,T" ! SINCE THE A TO D IS 12 BIT
1180 OUTPUT 723; "WF,3,1,001,12,T" ! SINCE THE A TO D IS 12 BIT
1190 OUTPUT 723; "WF,10,40951,WF,13,40951"
1200 ! SETS REFERENCE WORD FOR WHEN TO STOP TAKING DATA AND GENERATE INTERRUPT
1210 OUTPUT 723; "WF,2,1,211,WF,5,1,211" !SETS FIFO MODE
1221 OUTPUT 723; "WF,7,1,11,WF,5,1,211" !SETS FIFO MODE
1220 OUTPUT 723; "WF,7,1,11,WF,5,1,211" !SETS FIFO MODE
1220 OUTPUT 723; "WF,7,1,11,WF,5,1,2,11" !SETS FIFO MODE
1220 OUTPUT 723; "WF,7,1,11,WF,5,1,2,1,1" !SETS FIFO MODE
1220 OUTPUT 723; "WF,7,1,1,1,WF,5,1,2,1,1" !SETS FIFO MODE
1220 OUTPUT 723; "WF,6,1,01,WF,6,2,01,WF,10,1,01,WF,10,2,01,WF,10,3,0T"
1220 OUTPUT 723; "WF,4,2,0T,WF,5,2,0T,WF,5,3,0T,WF,10,1,0T,WF,10,2,0T,WF,10,3,0T"
1220 OUTPUT 723; "WF,4,2,0T,WF,4,2ST" ! TIMER PACER GIVES 1 PULSE OF 1 SEC WHEN
1220 CHIPOT 723; "WF,4,2,0T,WF,4,2ST" ! TIMER PACER GIVES 1 PULSE OF 1 SEC WHEN
1220 !TRIGGEREL BY THE BLANKING PULSE (FLENTY OF TIME FOR 8 SCANS)
1 TRIGGEREL BY THE BLANKING PULSE (FLENTY OF TIME FOR 8 SCANS)
               CG: O End
  1090
```

ı

ŧ

```
1300 IMAY NOT NEED AN? JAIT LONGER THAN .5 SECONDS FOR ALL CARDS TO FILL 1351 OUTPUT 7:3; "WF,2.1,1T,WF,5.1,1T" !ENABLE THE HEMORY CARD 1302 OUTPUT 709; "DOI1,2" 1303 OUTPUT 709; "DOI1,2" 1305 OUTPUT 709; "DOI1,5" 1306 WAIT 2 ! 1310 K=$POIL :7575
   1306 WAIT 2 |
1310 K=$POLE(723)
1320 IF A()64 THEN GOTO 1316
1336 OUTP JT 723, "WF, 4.2, IT" | ) MAY BE JNAECESSARY TO ALTER TIMER PACER SINCE
1336 OUTP JT 723, "WF, 4.2, IT" | ) MAY BE JNAECESSARY TO ALTER TIMER PACER SINCE
1336 | MEMORY CARDS HAVE AUTOMATIC LOCKOUT BUT FOR NOW WE WILL DO IT
    1336 OUTP JT 7.33, "EF, 4.2, IT" ) TAY BE INRELESSARY TO ALTER TIMEN PALEN SINCE 1746 | MEMORY CARDS HAVE AUTOMATIC LOCKOUT BUT FOR WOL WE WILL DO IT 1350 OFFUT 709; "DC11,2" | NEEDED TO READ ARMED CARD INTERRUPT LIST 1770 SEND 7, Unit Mia talk 23 SEC 12 ! SPECIFICALLY ASKS FOR INTERRUPT LIST 1860 Var neat: ENTER 7; Address(*) | READ WHICH CARDS INTERRUPTED 1370 MEMORY CARDS WHICH GENERATED INTERRUPTS ARE " SLUTS# = ", Address(*)
   DISSARM MEM CARDS! SET UP CARD TO BE READ!
                                                                                                                                                                                                                                                                                  EGETS DATA FROM 1024 MEMORY BUARD
                                                                                                                                                                                                                 ! GETS DATA FROM 4096 MEMORY BOARD EXHAUST DATA ENTERED"
                                                                                                                                            MOTOR DATA ENTERED"
! THE 1824 EARD IS INCLUDED BUT NOT SAVED. IT DIDN'T
! PERFORM WELL. COULD BE REPLACED BY A 4096 CARD.
  1500 HAT D= (-1)AD | 1000E VOI

1570 RETURN

1500 Storedata:

1510 ASSIGN SDIERFILE TO DD#AZ2#

1520 ASSIGN SELFF1 TO BUFFER C(A)

1530 ASSIGN SELFF1 TO BUFFER 3(A)

1540 CONTROL SEUFF1 371 J3767,1

1550 CONTROL SEUFF1 371 J3767,1

1570 CONTROL SEUFF1 0 DDIEFF1E

1700 TRANSFER SBUFF1 O DDIEFF1E

1700 TRANSFER SBUFF1 TO SDIEFF1E

1710 HATT FOR EST EDIEFF1E

1720 HATT FOR EST EDIEFF1E

1730 HATT FOR EST EDIEFF1E

1740 ASSIGN SDIEFF1 TO &

1750 AASIGN SDIEFF1 TO &

1750 ASSIGN SDIEFF1
                                                                                                                                                                  I DIGDE VOLTAGES ARE RECATIVE SO SIGNS ARE CHANGED
                                                                                                                                                                                                                                                                                                                                                          MOTOR CAVITY 4 SCANS
                                                                                                                                                                                                                                                                                                     ! EXHALST 4 SCANS
!SETS BUFFER POINTERS TO FULL
                                                                                                                                                                                                                                                                                   SETS BUFFER POINTERS TO FULL
STARFACE REGISTERS SECTION OF
                                                                                                                                                                                                                                                                                                                                                                                                !LANGUAGE MANUAL
                                                                                                                                                                                                                                                                                ! JADER OF DATA ON THE DISK IS
! MUTOK CAVITY--6 SCANS
                                                                                                                                                                                                                                                                                                                                 EXHAUST -- 4 SCANS
                                                                                                                                                                                                                                                                                                                          TRANSFERS ARE HOT WANTED
                                                                                                                                                                                                                                                                                                                                                                          CLUSE I / O PATHS
          1196 Read must
1810 Etter 722,0
                                                                                                                                                                                                                                                                  .. READS VOLTMETER
         1810 FRICK (AB), V
1810 RETURN
1840 FOR THE ERANFIST AND EXACTOR LIVES THE BROWN WAS NOT THE ONE PLANNED
1850 PRING ETAILS TO THE ONE PLANNED
1850 REGION CONTINUES
1850 REGION BOOK OF THE MAINTERN EXT. TRIOGER (VOLIS = 5)
         138. 00.0 Medicalis (Figure 1980) 188. 0
         1885 PRINT RESETTING MALUERN'
1888 OUTPUT 989; "DG10 IS"
1869 PRINT RUN COMPLETED WITH MALVERN GRUT DATA'
1870 ENG! END
```

REFERENCES

- 1. Netzer, D. W., Tactical Missile Propulsion-Design and Applications, Unpublished Course Notes, Naval Postgraduate School, 1991.
- 2. Dash, S. M., Analysis of Exhaust Plumes and Their Interaction with Missile Airframes, A.I.A.A. Progress in Astronautics and Aeronautics, Vol. 104, Tactical Missile Aerodynamics, pp. 778-851.
- 3. Hwang, C. J. and Chang, G. C., Numerical Study of Gas-Particle Flow in Solid Rocket Nozzle, AIAA J., Vol. 26, No. 6, June 1988, pp. 682-689.
- 4. Lyons, R. B., Wormhoudt, J. and Gruninger, J., Scattering of Radiation by Particles in Low Altitude Plumes, AIAA-81-1053, AIAA 16th Thermophysics Conference, June 1981, Palo Alto, CA.
- 5. Cashdollar, K. L., Lee, C. K. and Singer, J. M., Three-Wavelength Ligh Transmission Technique to Measure Smoke Particle Size and Concentration, Applied Optics, Vol. 18, No. 11, June 1979, pp. 1763-1769.
- 6. Mie A. F. W. L, Gustav, Contributions to the Optics of Cloudy Media, Especilly of Colloidal Metalic Solutions, Ann. Physik 4th sreies, 25:3:377-445, 1908.
- 7. Dobbins, R. A., and Jizmagian, J., Particle Measurements Based on Use of Mean Scattering Cross-section, Opt. Soc. Am., Vol. 56, No. 10, pp 1351-1354, 1966.
- 8. Rosa, J. S., Particle Sizing in a Solid Propellant Rocket Motor Using Scattered Light Mearsurements, Master's Thesis, Naval Postgraduate School, Monterey, California, December 1985.
- 9. Oriel Corp., Light Sources, Oriel Catalog, Volume II, Strafford, CT.
- 10. EG & G Reticon, Spectral Response of Reticon Linear Photodiode Arrays, Application Notes, No.121, Sunnyvale, California.
- 11. Harris, R. K., An Apparatus for Sizing Particulate Matter in Solid Rocket Motors, Master's Thesis, Naval Postgraduate School, Monterey, California, June 1984.

- 12. Lotus Corp., Lotus123, Release 3.1, pp 2-70 2-74, Cambridge, Massachusetts.
- 13. Spiegel, M. R., Probability and Statistics, McGraw Hill, pp 263-265, 1990.

INITIAL DISTRIBUTION LIST

		NO. Copies
1.	Defence Technical Information Center Cameron Station Arlington, Virginia 22304-6145	2
2.	Library, Code 52 Naval Postgraduate School Monterey, California 93943-5002	2
3.	Department Chairman, Code AA Department of Aeronautics Naval Postgraduate School Monterey, California 93943-5000	1
4.	Professor D. W. Netzer, Code AA/Nt Department of Aeronautics Naval Postgraduate School Monterey, California 93943-5000	2
5.	David Laredo, Code AA Department of Aeronautics Naval Postgraduate School Monterey, California 93943-5000	1
6.	Major Kim, Hong-on 839-4 Bokdae-Dong Cheongju-Shi Seoul Korea 360-270	5